Work Order ID 61538 - 2 Page 1 Monday, August 30, 2010 10:36:42 AM D206-648-013 Item ID: Accept Setup Start Revision ID: Stop **GHW Modification** Item Name: Start Qty: 8.00 8/30/2010 Start Date: Cust Item ID: Reg'd Qty: 8.00 Required Date: 9/9/2010 Customer: Reference: Start Run ME Process Plan: Date: (O-8-30 Tooling: Approvals: Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Reject Tool ID Tool # Plan Accept Reject Insp. Work Center ID Description Qty Qty Number Stamp Run Hours Code Revision Nbr Draw Nbr D206-648 Rev B 100 0.00 For BG 10-9-03 Memo Photocopy bluefile and create labels per PPP D206-648-013 Document Control Pick Kit 110 0.00 (U/8/3 Se 8× Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 8 10/05/27 Memo **Quality Control**

Work Order ID 61538

Monday, August 30, 2010 10:36:42 AM



Item ID:

D206-648-013

Accept

Setup Start

Stop



Revision ID:

Item Name:

GHW Modification

Start Date:

Required Date: 9/9/2010

8/30/2010

Start Oty: 8.00

Reg'd Oty: 8.00

Operation

Description



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling:

Date:

Date:

Run Start



OC:

SPC (Y/N):

0.00

Set Up/

Run Hours

Stop

Sequence ID/

Work Center ID

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

Tool ID

Tool # Plan Code

Accept Qty

Reject Reject Oty

Insp.

Number Stamp

Ouality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10 log /27 9}

Picklist Print

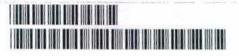
Monday, August 30, 2010 10:36:41 AM

Work Order ID: 61538

Parent Item:

D206-648-013

Parent Item Name: GHW Modification



Start Date: 8/30/2010

Required Date: 9/9/2010

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A 05.09.23 New issue KJ/JLM

IPP Rev:B 07-12-05 ECN 1080p DD verified by:

		1 1001.15 07-12	-05 EC14 1080p	DD	verified by.									
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
	AN3C37A BOLT		Purchased	No			110	Each	97.0000	4	10/9/	35/		
-					Location		Loc	Qt <u>y</u>	Loc Code					
					ST354			97		_	,,,	_		
						110396		1			IV.			
						110890		17			[1			
					810	110898		11			10			
						112454		1		1				
						114761		12				_X		
			457.000.00	10.000		114801	ora.w	50	120/20/20/20	(92)	- 1200	-		
	AN960C10	NAS1149C0363 R	Purchased	No			110	Each	0.0000	4	32			1
7	WASHER										41135	24 10	内身	L SP
0 17	D2652		Manufactured	No			110	Each	156.0000	8	10/9	130	20	×
7	Bushing													
					Location		Loc	Qty	Loc Code					
					TC:			4.4						

Location	Loc Qty	Loc Code	
FG	44		
31985	44		
ST020	112		
61197	112		(04
The second secon			

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Start Date: 8/30/2010

Required Date: 9/9/2010

Start Qty: 8.00

Required Qty: 8.00



Manufactured

Purchased

No

No

110

Each 2.0000

Each

Location	Loc Qty	Loc Co
ST473	2	
53354	1	
61060	1	

110

2,733.000



Location Loc Qty FG 76 76 103691 ST301 2657 49 109147 111383 46 112314 2562

Loc Code

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY



QTY -011	QTY -013	PART NUMBER	DESCRIPTION
Х		D206-648-011	GROUND HANDLING KIT
	X	D206-648-013	GROUND HANDLING KIT
8	8	D2652	BUSHING
2		D2659	GHW LUG
1	2	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	4	AN3C37A	BOLT
	4	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	4	MS21043-3	NUT



В	INFORM	LATION AND MATION TRA LATION INS VARE UPDA	AJS	08.09.24				
A NEW ISSUE				JB	97.11.03			
REV.	V. DESCRIPTION			BY	DATE			
DESIGN JB			DART AEROSPACE LTD					
DRAWN		AUS	HAWKESBURY, ONTARIO, CANADA					
CHECK	ED	1	DRAWING NO. R		REV. B			
MFG. APPR.		N/A	D206-648	SHEET 1 OF 1				
APPROVED DE APPR.			TITLE		SCALE			
			GND HANDLING WHEEL (GHW) INSTL NONE					
DATE	08.09	9.24	COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMP DEVITAL AND IS SUPPLIED ON THE EXPRESS CONCUTON THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OIL COMMUNICATE OT TO YOTHER PERSON WITHOUT WHITTEN PERMOSSION HIGH DART ALROSINACE LTD.					